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<i>P</i>	Application No.	Applicant(s)
Notice of Allowability	10/790,750	CHO ET AL.
	Examiner	Art Unit
	Sean P. Shechtman	2125
The MAILING DATE of this communication appears on the cover sheet with the correspondence address All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.		
1. This communication is responsive to 8/25/05.		
2. The allowed claim(s) is/are <u>1,3-12,14 and 15</u> .		
3.		
Attachment(s) 1. Notice of References Cited (PTO-892) 2. Notice of Draftperson's Patent Drawing Review (PTO-948) 3. Information Disclosure Statements (PTO-1449 or PTO/SB/O-Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	6. ☐ Interview Summary Paper No./Mail Da 8), 7. ☐ Examiner's Amendr	te

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DETAILED ACTION

1. Claims 1, 3-12, and 14-15 are presented for examination. Claims 1, 10, 14 and 15 have been amended. Claims 2 and 13 have been cancelled.

Claim Rejections - 35 USC § 112

2. Rejections withdrawn due to the amendment.

Claim Rejections - 35 USC § 102

3. Rejections withdrawn due to the amendment.

Allowable Subject Matter

4. The following is an examiner's statement of reasons for allowance:

Referring to claims 1, 14, and 15, neither Reid-Green nor the prior art of record teach calculating feed rates, reference forces, force components, or apparent variables of force component calculations using the formulae in the claims.

Referring to claim 7, neither Reid-Green nor the prior art of record teach calculating a feed rate that satisfies a reference cutting force at a rotation angle where it is estimated that the maximum cutting force occurs through cutting force modeling.

Claims 3-6 and 8-12 depend from claims 1 and 7 and are therefore also allowable. It is for these reasons that applicant's invention defines over the prior art of record.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

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Conclusion

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5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sean P. Shechtman whose telephone number is (571) 272-3754. The examiner can normally be reached on 9:30am-6:00pm, M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Leo P. Picard can be reached on (571) 272-3749. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

L. P.P.

SPS

Sean P. Shechtman

September 12, 2005

LEO PICARD SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 2100